PETEC

TechDataSheet

WINDOW ADHESIVE SET

Features

Window adhesive set system for assembly of front, rear and side windows.

- suitable for all vehicle types
- quick through-hardening
- high-modulus
- suitable for antennas
- low conductivity
- short drive-away time: 120 minutes

Areas of application

For installation of front, rear and side windows.

TechnicalData

Base	1-component polyurethane
Colours	black
Curing	3.5
Curing system	Humidity
Drive-away time	2
Shelf life	12 Months
Elongation at break	700
Shear strength	3,5
ShoreAHardness	57
Temperature Resistance	-40 - +100
Pot life	20
Application temperature	+5 - +35
Drive-away time	2
Tensile Shear Strength	7.5

Usage Instructions

Application temperature: +5 °C to +35 °C. If necessary, lightly sand the surfaces with an abrasive fleece. Thoroughly clean and degrease surfaces with PETEC cleaning cloth (item no. 82111) or PETEC Multi Cleaner (item no. 82100 or 82200). Then apply the PETEC primer and activator stick (item no. 82410) evenly in one direction to the bonding surface of the window. Open the window adhesive cartridge, apply the nozzle and discard the first 2 cm of adhesive. Using the applicator gun, apply window adhesive to the bonding surface in the form of a triangular bead. Follow the vehicle manufacturer's instructions on bead shape and installation. Follow the installation instructions and read the safety and technical data sheet. (Download PETEC installation instructions, data sheets and application videos at www.petec.de)

Our technical application advice, whether verbal, in writing, or based on tests, is provided to the best of our current knowledge. However, it does not release you from the obligation to independently verify the suitability of the products we supply for the intended processes and purposes. The application, use, and processing of the products are beyond our control and therefore fall solely within your area of responsibility.

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Package Sizes

	
Item no.: 83333	**Item no.: 83433**
310 ml cartridge set	400 ml tubular bag set

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